



Care of timber based doors on site

Storage and handling

If the door is going to be stored on site it should be stored in accordance with British Standards Code of Practice CP 151.

The door must be handled with care and stored flat, on 3 equal sized, equally spaced bearers, on a level floor, and in a dry environment.

Precautions must be taken to ensure that the door is not subjected to extremes of heat, low or high humidity, or sudden changes in any of these conditions prior to finishing and installation.

The packaging must be left on the door for as long as practically possible.

Pre installation inspection.

Immediately on receipt the door must be checked to ensure that it is in good condition and fully acceptable **before** any work is carried out on the door. Starting work on the door will be taken as acceptance that the door was in good condition when delivered.

Installation

If the door needs to be reduced in size this must be done by removing the same amount from each side or top and bottom taking care not to damage the door or weaken the joints. A maximum of 5mm can be removed from the long edges of the door.

Avoid fitting locks at rail joints because this will weaken the joint.

We advise using three 4" exterior quality brass or plated steel hinges when hanging the door.

If you are installing an external glazed door, the door should be hung so that the pinned loose glazing bead faces internally and the integral moulded bead faces the outside.

Doors should be installed in accordance with British Standards Code of Practice CP 151.

Doors should not be installed in an environment where building materials such as plaster and cement have not completely dried out. If the door is exposed to damp conditions before it is decorated this will invalidate the warranty and moisture may penetrate the timber and could result in swelling, splitting, warping and possible breakdown of the joints.

Finishing

Use a proprietary brand of water repelling external wood protective treatment, (stain or paint) and follow the manufacturer's application instructions. Do not use fewer coats than the manufacturer recommends.

The door must be **fully sealed** on both faces, both edges, and especially the top and bottom. All lock cavities, letterbox openings and hinge rebates must also be fully sealed. It is important that, if the bottom of the door has been prepared to accept a weather bar, all the exposed surfaces must be sealed before it is installed. This preliminary sealing must be carried out prior to the hanging of the door.

Final protective finishing coats should be applied after the door has been hung.

Timber is a natural material and will expand and contract in service. The door will need further coats of finish at regular intervals, or if the surface becomes damaged or cracked, to maintain the protective seal. Failure to do this will invalidate the warranty.

Limited warranty

Premdor doors are warranted to be manufactured from sound materials and to be free from major defects as herein provided. All storage, handling, installation and finishing requirements outlined above must be followed or the warrant will be invalidated.

Minor swelling, shrinkage of the timber components is not a defect within the meaning of the limited warranty and must be considered a normal characteristic of a timber door that will occur as humidity and temperature changes.

Unsatisfactory appearance or other perceived defects caused by failure to follow these instructions will also be excluded from the warranty.

Natural variations in the colour or texture of the wood should not be considered as defects.

Warping in the plane of the door itself will only be considered a defect if it exceeds 6mm when measured as a deviation from a straight edge placed on the surface of the door in its installed position (in accordance with British Standards Code of Practice CP 151) provided that the door has been installed in accordance with these instructions.

Conditions of sale

Premdor will not be held responsible for any incidental work or expenses as a result of bad handling or incorrect fitting/finishing.

In the event of any door proving to be defective and needing replacement, the seller's liability shall not exceed the price of the door. Claims will only be entertained if the door has been installed and treated in accordance with these instructions and is a result of a proven manufacturing defect.

Any claim must be accompanied by these instructions and receipt of purchase.

None of the above conditions shall be interpreted as affecting the buyer's statutory rights.

For further information please call Premdor on 0870 990 7998